

Work Order ID 69456

Wednesday, May 11, 2011 11:11:34 AM



Page 1

Item ID: D412-702-305

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Handwritten signature

Date: 11-05-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9511

A

100

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.49

Handwritten signature 5/11/12 @

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Handwritten signature 5/11/12

Handwritten signature (X)

120

0.00



Packaging

Memo

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-305

CHG001

Location: 469

PPP Rev:

Handwritten signature 11/5/13

Work Order ID 69456

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Wednesday, May 11, 2011 11:11:34 AM

Item ID: D412-702-305

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

5/15/11

MK

11-05-13

Picklist Print

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Work Order ID: 69456

Parent Item: D412-702-305

Parent Item Name: Harness Assembly



Start Date: 5/11/2011

Required Date: 5/12/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-1 Adapter		Manufactured	No			100	Each	1.0000	1	1		5/11/05/12	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				GA			1						
					57222		1						
D4088-041 Shoulder Harness		Manufactured	No			100	Each	26.0000	1	1		5/11/05/12	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST272A			26						
				67946			2						
				68300			12						
				68873			12						
MS24693-S273 Screw		Purchased	No			100	Each	846.0000	4	4		5/11/05/12	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST288			846						
				100151			746						
				117291			100						
AN960JD10LL Washer		Purchased	No			100	Each	3,829.000	4	4		5/11/05/12	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST349			3829						
				19085			472						
				19600			3357						

Picklist Print

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Work Order ID: 69456



Parent Item: D412-702-305



Parent Item Name: Harness Assembly

Start Date: 5/11/2011

Required Date: 5/12/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,355.000

4

4



Nut



EP 5/11/12

Location

Loc Qty

Loc Code

ST300

2355

116391

11

116540

378

116549

766

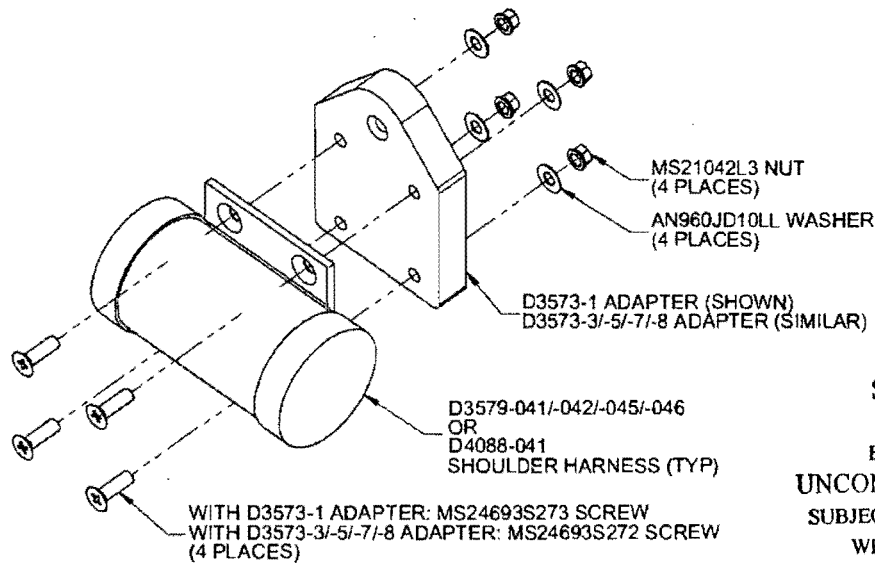
117441

800

117601

400

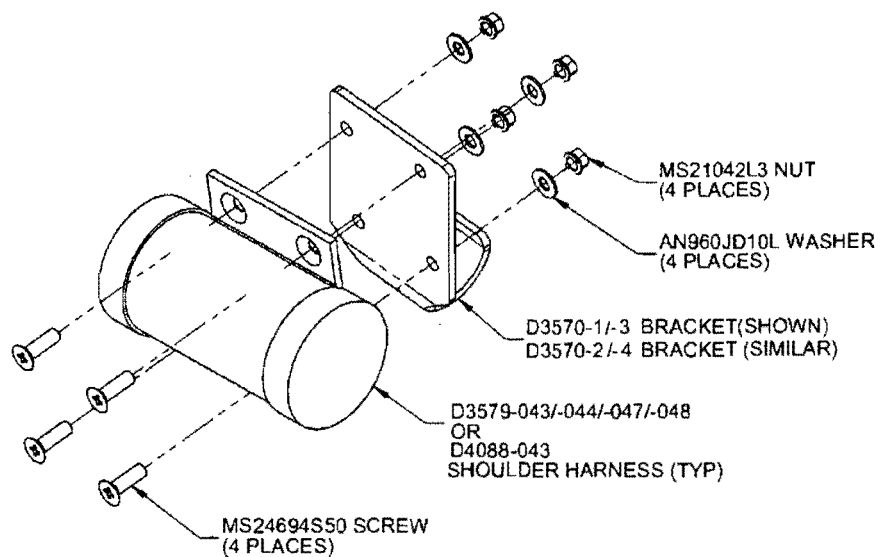
4



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-302/-305/
307/-309/-315/-317 HARNESS ASSEMBLIES**

NO. 49454
P011-05-11



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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